

# **CRITICAL SAFETY CONTROLS**



### SAFE LIFTING OPERATIONS

- Lifting operations can only proceed if: » All lifting equipment has been certified and inspected by a competent person prior to use
- » Safe working load of equipment is maintained and never exceeded
- » A competent person has ensured the load is safely rigged and secure
- » Exclusion zones and barriers are established
- » Clear communications are established, including signaling
- » No one is allowed under a load or between loads and fixed objects
- » Taglines are used to control the load



### RESPIRATORY PROTECTION

- » Evaluate respiratory hazards
- » Select the applicable respirator type and filter for the hazards
- » All users must be medically evaluated and approved, fit tested, and trained
- » Ensure a proper seal and monitor the effectiveness of the respirator during
- » Clean and maintain the respirator in good working condition



#### PERSONNEL TRANSFER

Personnel transfers can only proceed if:

- vessel motions are favorable
- » Transfer and rescue equipment are in place and suitable for the operation
- » A JSA has been completed and passengers have been briefed on the transfer method
- » A Personnel Transfer Permit to Work has been completed
- » The vessel master(s) has agreed to proceed with the transfer



# SLIPS, TRIPS, AND FALLS

- » Wear appropriate slip-resistant footwear
- » Keep all areas clean, well-lit, and free from clutter and obstructions
- » Keep floors and mats clean and in good condition; clean up spills immediately
- » Barricade openings and holes to prevent falls
- » Be aware of your surroundings when walking and look out for hazards
- » Use stair handrails and don't rush. Step or climb to another level - do not jump



# **PERMIT TO WORK**

- » Work with a valid permit when required
- » Obtain authorization to perform the work
- » Ensure that the permit is understood by all workers
- » Confirm that hazards are controlled and it is safe to start
- » Stop work and reassess environment if conditions change



### **ENERGY ISOLATION**

Work can only proceed on systems with potential energy if:

- » A permit is in place
- » All sources of energy are identified
- » Verify that all energy sources have been isolated, locked, and tagged
- » Test and verify there is zero residual or stored energy
- » Isolated equipment has been confirmed safe to use prior to placing it back in service



#### **HOT WORK**

Hot work can only proceed if:

- » A permit is in place
- » Barriers are established and signage is in place
- » All flammable material has been removed or isolated
- » Firefighting equipment is easily available
- » Gas testing and monitoring is in place in hazardous areas
- » A Fire Watch is posted and remains 30 minutes after work is completed



# CONFINED SPACE ENTRY

- Confined space entry can only proceed if: A valid entry permit is in place and communicated to all personnel working in and around confined space
- » All sources of energy and movement are isolated
- » Testing of atmosphere is done prior to entry and regularly as per the permit's requirements
- » A rescue plan and standby person is always in place
- » All equipment is approved for use in a confined space



#### LINE OF FIRE

- » Position yourself to avoid:
- · moving objects
- · vehicles
- · pressure releases
- · dropped objects
- » Establish and obey barriers and exclusion
- » Take action to secure loose objects



### **WORKING AT HEIGHTS**

Working at height can only proceed if:

- » A permit is in place
- » A fixed or mobile platform with guard and handrails is used where practicable
- » Barriers and/or securing of tools and equipment is in place to prevent dropped
- » Rescue plan is in place
- » Fall arrest systems include full body harness with double latch, self-locking hooks and shock absorber
- » Limit free fall to 2 meters or less
- » All equipment is fit for purpose, certified to relevant standard and inspected prior to use.